

# Specialty Materials™

THE BEST GARMENT DECORATION PRODUCTS

## ColorJET III™ Dark

Digital Media for Textile Transfers  
Designed for water-based/pigmented desktop inkjet printers

### Heat Transfer Sheets CJ3-2175

One step printing for dark fabrics using your desktop inkjet printer. Use inkjet "print and cut" system or cut by hand. Produces vibrant colors and is thin and soft. It can also be applied with a hand iron.

### Acceptable Fabrics

Cotton, Uncoated Polyester, Fabric Blends

Excluding Nylon, Dazzle Cloth, Shiny Polyester, and Moisture-Wicking Materials.

### Sizing Available

Available Widths (in.): 8.5"x11" and 11"x17"

Available Packs: 10 pack or 50 pack

### Special Precautions

Make sure that the print is thoroughly dry before pressing. Do not stretch or cracking will occur.

\*Not recommended for machine washing.

**R**

Print and cut this material "Right-reading".



Do not use with a transfer mask. Cut around design, peel off backing, and place on garment with Teflon or Transfer Tissue (included in pack) on top, before pressing.



375°F



Medium, even pressure



25 Seconds



Peel Cold



We recommend hand washing and air drying. Not suitable for dry-cleaning. No bleach or aggressive detergents.



Technical Support: Toll Free: 877-437-8556 | [SpecialtyMaterials.com](http://SpecialtyMaterials.com)

Caution: Printable media is very sensitive. Always handle with care - with clean hands. Always store the sheets in a plastic bag, protected from dust. Test on dazzle cloth and other moisture-wicking polyesters. Moisture-wicking materials have better adhesion when washed and dried using no fabric softener or blotted with rubbing alcohol before pressing. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics.

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# ColorJET III™ Dark

Available in 8.5" x 11" and 11" x 17" sheets for desktop use.  
Prints on most ink jet printers with no special inks required!  
Use ink jet "print and cut system" or cut by hand.

## APPLICATION INSTRUCTIONS

**PRINTING** - The print side is the blank side of the sheet (text on back side of sheet). Follow your printer instructions for loading the sheet and feed one sheet at a time. Print in "right-reading." Remove the image from the release liner and place printed side up. Make sure the print is thoroughly dry before pressing. Place the transfer parchment paper on top and press to transfer the image to the garment.

### Suggested Printer Settings:

HP - Iron on transfer at normal or best quality

Epson - 300 dpi ink jet paper or plain paper at 300 or 720 dpi

Epson Stylus Photo - Quality: Best Photo, Paper Type: Presentation Paper Matte

Canon - T-Shirt transfer at default settings

Lexmark - Iron on transfer at best quality either 600 or 1200 dpi

**\*NOT RECOMMENDED for use on HP1200C or 1600C\***

**Do not leave a margin around the edge of the image. Any white material that is left will be transferred to the garment. Round the edges, when possible, to improve adhesion. Carefully remove the paper backing by tearing a corner and peeling away the excess white material.**

**HAND IRONING** - Pre-heat iron to highest setting, empty water, and set to the dry setting. Iron the shirt to remove all wrinkles. Iron on a safe, flat surface, such as a counter top. DO NOT iron onto wood, glass, or metal surfaces. Place the transfer face up on the garment and cover with the transfer parchment paper. A full 8.5" x 11" sheet requires 1.5 minutes of ironing, while a half sheet requires 1 minute. IRON A SECOND TIME using FIRM PRESSURE and the same technique as before. Let fabric cool completely and then slowly peel the ironed sheet in an even motion.

**HEAT PRESS** - Set the heat press to 375°F. Press fabric to remove wrinkles. Allow the garment to cool, then place the transfer face up on the garment with transfer tissue or teflon on top. Using medium to firm pressure, press for 25 seconds. Allow transfer to cool before removing transfer tissue or teflon.

**WASHING** - It is recommended that you wait at least 24 hours prior to washing the garment for the first time. We recommend hand washing and air drying. Not suitable for dry-cleaning. No bleach or aggressive cleansing agents.

**STORAGE** - Return unused portion of paper to a sealed bag. Keep product in a cool, dry environment away from heating and cooling sources.

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All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer. Test on dazzle cloth and other moisture-wicking polyesters. Moisture-wicking materials have better adhesion when washed and dried using no fabric softener or blotted with rubbing alcohol before pressing. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics.

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