



# LOVE what you PRESS!



## Digital Decoration Systems®

### ColorPrint™ Solvent/Ecosol



#### Glitter Twill SPJTG

A white glitter material with a fabric twill texture that is easy to weed. Create high-fashion sportswear with a shimmering design that is durable and dimensionally stable. Designed for printing with solvent/eco-solvent printers.

#### Applications

Cotton, Uncoated Polyester, Fabric blends, Wool, Linen



60° Blade  
with high  
pressure



Print and cut  
this material  
"right-reading"



Use STM-900  
Clear Transfer Mask  
to transfer image to  
the garment.



Medium to  
firm, even  
pressure



305°F



10 seconds



PEEL  
Peel warm  
or cold



Follow wash  
instructions for  
nylon. Turn inside out,  
cold water, tumble dry low.

**Test on nylon, dazzle cloth, and shiny polyester. Follow wash instructions for nylon garments. Please make sure this material is free of dust and debris before printing by wiping the material with a dry cloth.**

#### \* Instructions for application to moisture-wicking fabrics:

Damp a cloth with rubbing alcohol (isopropyl alcohol), then rub it into the area on the garment you want to apply your design. Allow it to dry and apply your material. This will allow the better adhesion to the garment.

**Caution: Printable media are very sensitive. Always handle with care, with clean hands. Always store the roll in a plastic bag, protected from dust.**



## LOVE what you PRESS!

### BASIC INSTRUCTIONS FOR PRINTING PROFILE SETUP

The following settings are to be used when no profile is available. Most self-adhesive gloss vinyl profiles work well with our printable media after a slight lowering of the ink limits.

To avoid over-saturation, it is important to remember to slow the printing process by using high resolution and high pass count settings to allow the ink to absorb without beading or bleeding.

When cutting printable media, it is important to use a new or sharp blade and slow the speed of the contour to 10cm/sec or less. Always perform test cuts to ensure proper depth before sending the final job.

#### Mimaki JV3 (SS2 Inks)

Profile: Use Gloss Vinyl Profile  
Resolution: 720 x 1440 or 1440 x 1440  
Pass count: 16 or 32  
Direction: Uni  
Heat: Pre- 35 deg C (95 deg F)  
Print- 30 deg C (86 deg F)  
Vacuum: High  
GCR Option: Medium  
Total Ink Limit: 220%  
Black Ink Start: 0%  
Black Ink Limit: 85%  
Multi Ink Limits: M+Y = 82%  
C +Y = 80%  
C +M = 80%  
C+Y+ M= 78%

#### Roland VersaCamm (Eco Max)

Profile: Use Gloss Vinyl Profile or  
TTRH with Color Management  
set to max impact  
Print Quality: High Quality  
Resolution: 1440 x 720dpi  
Mode: CMYK(v) W+PASS  
Halftone: Dither  
Interpolation: Nearest Neighbor  
Direction: Uni-direction  
Pass Count: 18  
Scan Speed: 750  
Heat: Print - 95°F, Dryer - OFF  
Vacuum: Strong  
GCR Option: Medium  
Total Ink Limit: 190%  
Black Ink Start: 0%  
Black Ink Limit: 75%  
Multi Ink Limits: M+Y = 85%  
C +Y = 78%  
C +M = 93%  
C+Y+ M= 85%

**Technical Support: Toll Free: 877-437-8556 | [SpecialtyMaterials.com](http://SpecialtyMaterials.com)**

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.